

INTRUCTIONS ON THREADING INVERTING HEAD

Learn the thread the film through the inverting head. This does take some patience and practice.

Once you get film down through the rollers and get it to the triangle draw it forward towards the front of the machine. Then fold it over itself towards the sealing head. With your left hand, hold the top layer of the film (the open end should be towards the front of the machine). While holding the top layer with your left hand, draw the lower half of the film back to the back right corner of the triangle. If you look under the triangle you will find two rails attached. Each has an opening in the rail. One in the back right hand corner that is where you slide the film under and draw to the left. Do the same thing on the other side. Take your time, but with some practice you should be able to get it. Once you get it turned, place both layers of the film evenly between the rollers just before the chain feed. Use the feed to draw it through. Do not feed past the sealing bar. Once some material is fed, hit the hand seal button. Do this until you have enough scrap to run. The scrap under the machine to the take up wheel, Before you run the scrap down under the machine, make sure you thread the scrap to the front side of the guide bar (closest to the operator):